# **CERTIFICATE OF ANALYSIS**

(Certificate No. KMD064033-01)

**Release Date:** 28/03/2025 **Re-test Date:** 27/03/2028

## **Desloratadine Related Compound F**

### **Identification**

#### **Chemical Name:**

4-(8-Chloro-5,6-dihydro-11H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-ylidene)piperidine-1-carbaldehyde

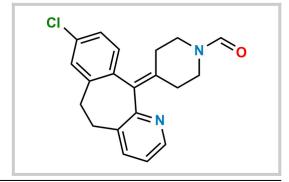
**Alt. Name** : Desloratadine USP Related

Compound F

**CAT No.** : KMD064033 **CAS No.** : 117810-61-4

Molecular Formula : C20H19ClN2O

**Molecular Weight** : 338.8



## **Analytical Information**

Batch No. : D064033-091-298 **Solubility** : Acetonitrile **Description** : Off White Solid Mass : Confirm **HPLC Purity** : 99.41 % IR : Confirm Weight Loss By TGA : 3.81 % 1H NMR : Confirm

**% Potency** : 95.62 %

### Additional Information

**Long Term Storage** : Store at 2-8 deg. C for long term storage

**Shipping Condition**: Product is stable to be Shipped at Room Temperature

**% Potency** = [100 - 3.81(Weight Loss By TGA)] x [99.41(HPLC Purity)]/100 = 95.62 %

**Recommendation** : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		28/03/2025
Reviewed & Approved By	Quality Control	Jatin Patel		28/03/2025

Attachments : COA, HPLC, MASS, 1HNMR, IR and TGA