CERTIFICATE OF ANALYSIS

(Certificate No. KMD005011-01)

Release Date: 12/07/2024 **Re-test Date:** 11/07/2027

Desipramine Impurity A

Identification

Chemical Name:

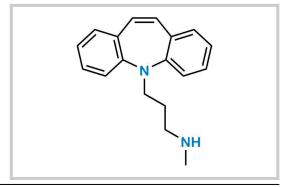
 $3-(5H-Dibenzo[b,f]azepin-5-yl)-N-methyl propan-1-amine\ ;\ Dehydrodesipramine\ [(3-Methylaminopropyl)-5H-dibenz[b,f]azepine]$

CAT No. : KMD005011

CAS No. : 2010-13-1

Molecular Formula : C18H20N2

Molecular Weight : 264.4



Analytical Information

Batch No. : DES-IMP-1-019-271 **Solubility** : Methanol : Confirm **Description** : Yellow Solid Mass **HPLC Purity** : 98.56 % IR : Confirm Weight Loss By TGA : 0.90 % 1H NMR : Confirm

% Potency : 97.67 %

Additional Information

Long Term Storage : Store at 2-8 deg. C for long term storage

Shipping Condition: Product is stable to be Shipped at Room Temperature

% Potency = [100 - 0.90(Weight Loss By TGA)] x [98.56(HPLC Purity)]/100 = 97.67 %

-Re-tested on 12.07.2024

Recommendation : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		04/10/2024
Reviewed & Approved By	Quality Control	Jatin Patel		04/10/2024

Attachments: COA, HPLC, MASS, 1HNMR, IR and TGA