# **CERTIFICATE OF ANALYSIS**

(Certificate No. KMO002002-01)

**Re-test Date:** 18/04/2028

#### **Release Date:** 19/04/2025

## **Oseltamivir EP Impurity F**

### **Identification**

#### **Chemical Name** :

Ethyl (3R,4R,5S)-4-acetamido-5-amino-3-(1-methylpropoxy) cyclohex-1-ene-1-carboxylate

Alt. Name	: 3-Des(1-ethylpropoxy)-3-(1- methylpropoxy) Oseltamivir	0
CAT No.	: KMO002002	
CAS No.	: 1052063-37-2	
Molecular Formula	: C15H26N2O4	ŇH <sub>2</sub>
Molecular Weight	: 298.3	

## **Analytical Information**

Batch No.	: 0002002-091-317	Solubility	: Methanol
Description	: Brown Solid	Mass	: Confirm
HPLC Purity	: 90.52 %	IR	: Confirm
Weight Loss By TGA	: 1.50 %	1H NMR	: Confirm
% Potency	: 89.16 %		

## **Additional Information**

Long Term Storage	: Store at 2-8 deg. C for long term storage		
Shipping Condition	: Product is stable to be Shipped at Room Temperature		
<b>% Potency =</b> [100 - 1.50(Weight Loss By TGA)] x [90.52(HPLC Purity)]/100 = 89.16 %			

**Recommendation** : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Parag Patel		21/04/2025
Reviewed & Approved By	Quality Control	Jatin Patel		21/04/2025

Attachments : COA, HPLC, MASS, 1HNMR, IR and TGA