## **CERTIFICATE OF ANALYSIS**

(Certificate No. KMC022013-01)

**Release Date:** 07/10/2024 **Re-test Date:** 06/10/2027

# Carbidopa EP Impurity F

### **Identification**

#### **Chemical Name:**

Ethyl (2S)-3-(3,4-dihydroxyphenyl)-2-hydrazino-2-methylpropanoate

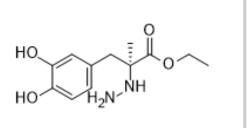
**Alt. Name** : Carbidopa Ethyl Ester (USP)

**CAT No.** : KMC022013

**CAS No.** : 1458640-32-8

Molecular Formula : C12H18N2O4

**Molecular Weight** : 254.3



## **Analytical Information**

**Batch No.** : C022013-073-406 **Solubility** : ACN : Water (1:1)

**Description** : Yellow Solid **Mass** : Confirm **HPLC Purity** : 92.29 % IR : Confirm Weight Loss By TGA : 0.42 % : Confirm 1H NMR % Potency : 91.9 % **13C NMR** : Confirm

### **Additional Information**

**Long Term Storage** : Store at 2-8 deg. C for long term storage

**Shipping Condition**: Product is stable to be Shipped at Room Temperature **% Potency** = [100 - 0.42(Weight Loss By TGA)] x [92.29(HPLC Purity)]/100 = 91.9 %

**Recommendation** : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		08/10/2024
Reviewed & Approved By	Quality Control	Jatin Patel		08/10/2024

Attachments : COA, HPLC, MASS, 1HNMR, 13CNMR, IR and TGA