

# CERTIFICATE OF ANALYSIS

(Certificate No. KM-AML-003-)

Release Date:

Re-test Date:

## Amlodipine EP Impurity D

### Identification

**Chemical Name :**

3-Ethyl 5-methyl 2-[(2-aminoethoxy)methyl]-4-(2- chlorophenyl)-6-methylpyridine-3,5-dicarboxylate oxalate salt

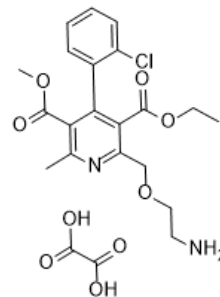
**Alt. Name** : Amlodipine USP Related Compound A

**CAT No.** : KM-AML-003

**CAS No.** : 113994-41-5

**Molecular Formula** : Salt: C<sub>22</sub>H<sub>25</sub>ClN<sub>2</sub>O<sub>9</sub> Free Base:  
C<sub>20</sub>H<sub>23</sub>ClN<sub>2</sub>O<sub>5</sub>

**Molecular Weight** : Salt: 496.89 Free Base: 406.86



### Analytical Information

### Additional Information

**Long Term Storage** : Store at 2-8 degree

	Department	Name	Signature	Date
Prepared By	Analytical			
Reviewed & Approved By	Quality Control			