

# CERTIFICATE OF ANALYSIS

(Certificate No. KMV001049-01)

Release Date:

Re-test Date:

## Venlafaxine Amine

### Identification

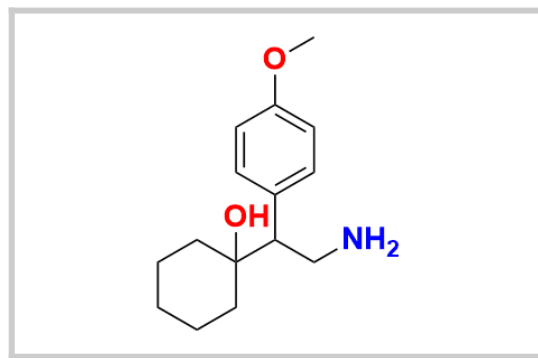
**Chemical Name :**  
1-(2-amino-1-(4-methoxyphenyl)ethyl)cyclohexanol

**CAT No.** : KMV001049

**CAS No.** : 93413-77-5

**Molecular Formula** : C<sub>15</sub>H<sub>23</sub>NO<sub>2</sub>

**Molecular Weight** : 249.4



### Analytical Information

**Batch No.** : V001049-136-

**HPLC Purity** : NLT 95 %

**Weight Loss By TGA** : NMT 0.5 %

**% Potency** : 94.53 %

**Solubility** : Not Available

**Mass** : Should be Confirm

**IR** : Should be Confirm

**<sup>1</sup>H NMR** : Should be Confirm

### Additional Information

**Long Term Storage** : Store at 2-8 deg. C for long term storage

**Shipping Condition** : Product is stable to be shipped at room temperature

**% Potency** = [100 - 0.5(Weight Loss By TGA)] x [95(HPLC Purity)]/100 = 94.53 %

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		13/06/2026
Reviewed & Approved By	Quality Control	Jatin Patel		13/06/2026