CERTIFICATE OF ANALYSIS

(Certificate No. KMV013023-01)

Release Date: 05/10/2024 **Re-test Date:** 04/10/2027

Vildagliptin Carboxylic Acid Methyl Ester

Identification

Chemical Name:

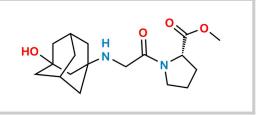
(2S)-1-[2-[(3-Hydroxytricyclo[3.3.1.13,7]dec-1-yl)amino]acetyl]-2-pyrrolidine carboxylic acid methyl ester

CAT No. : KMV013023

CAS No. : 948574-56-9

Molecular Formula : C18H28N2O4

Molecular Weight : 336.4



: Confirm

Analytical Information

Description : Light Yellow Hygroscopic Semi Mass : Confirm

Solid

HPLC Purity : 99.28 % **1H NMR** : Confirm

IR

Weight Loss By TGA : 2.90 % **Potency** : 96.4 %

Additional Information

Long Term Storage : Store at 2-8 deg. C for long term storage

Shipping Condition: Product is stable to be Shipped at Room Temperature **% Potency** = [100 - 2.90(Weight Loss By TGA)] x [99.28(HPLC Purity)]/100 = 96.4 %

Recommendation : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		05/10/2024
Reviewed & Approved By	Quality Control	Jatin Patel		05/10/2024

Attachments : COA, HPLC, MASS, 1HNMR, IR and TGA