CERTIFICATE OF ANALYSIS

(Certificate No. KMV013020-01)

Release Date: 22/10/2024 **Re-test Date:** 21/10/2027

Vildagliptin Amide Impurity

Identification

Chemical Name:

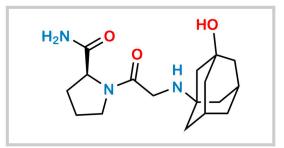
(2S)-1-[2-[(3-Hydroxytricyclo[3.3.1.13,7]dec-1-yl)amino]acetyl]-2-pyrrolidine carboxamide

CAT No. : KMV013020

CAS No. : 565453-39-6

Molecular Formula : C17H27N3O3

Molecular Weight : 321.4



Analytical Information

Description : Off white Hygroscopic Solid **Mass** : Confirm

 $\label{eq:hplc-purity} \textbf{HPLC Purity} \qquad : 95.80 \ \% \qquad \qquad \textbf{IR} \qquad : \textbf{Confirm}$

Weight Loss By TGA : 0.47 % 1H NMR : Confirm

% Potency : 95.35 %

Additional Information

Long Term Storage : Store at 2-8 deg. C for long term storage

Shipping Condition: Product is stable to be Shipped at Room Temperature

% Potency = [100 - 0.47(Weight Loss By TGA)] x [95.80(HPLC Purity)]/100 = 95.35 %

Recommendation : Released

| | Department | Name | Signature | Date |
|------------------------|-----------------|---------------|-----------|------------|
| Prepared By | Analytical | Jignesh Patel | | 25/10/2024 |
| Reviewed & Approved By | Quality Control | Jatin Patel | | 25/10/2024 |

Attachments : COA, HPLC, MASS, 1HNMR, IR and TGA