# **CERTIFICATE OF ANALYSIS**

(Certificate No. KMA011097-01)

**Release Date:** 03/11/2023 **Re-test Date:** 02/11/2026

## **Hydroxyethyl Phthalyl Amlodipine**

### **Identification**

#### **Chemical Name:**

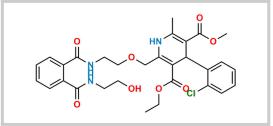
 $3-Ethyl\ 5-methyl\ 4-(2-chlorophenyl)-2-((2-(2-(2-hydroxyethyl)carbamoyl)benzamido)ethoxy)methyl)-6-methyl-1, 4-dihydropyridine-3, 5-dicarboxylate$ 

**CAT No.** : KMA011097

**CAS No.** : Not Available

**Molecular Formula** : C30H34ClN3O8

**Molecular Weight** : 600.1



## **Analytical Information**

**Batch No.** : AML-HY-PH-045-309 **Solubility** : Acetonitrile

**HPLC Purity** : 95.89 % **IR** : Confirm

Weight Loss By TGA : 0.30 % 1H NMR : Confirm

**% Potency** : 95.6 %

## **Additional Information**

**Long Term Storage** : Store at 2-8 deg. C for long term storage

**Shipping Condition**: Product is stable to be Shipped at Room Temperature

**% Potency =** [100 - 0.30(Weight Loss By TGA)] x [95.89(HPLC Purity)]/100 = 95.6 %

**Recommendation** : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		01/12/2025
Reviewed & Approved By	Quality Control	Jatin Patel		01/12/2025

Attachments : COA, GC, MASS, 1HNMR, IR and TGA