CERTIFICATE OF ANALYSIS

(Certificate No. KMB009002-01)

Release Date: 20/06/2023 **Re-test Date:** 19/06/2026

Bisoprolol EP Impurity K

Identification

Chemical Name:

2-isopropoxyethyl 4-(2-hydroxy-3-(isopropylamino)propoxy)benzoate

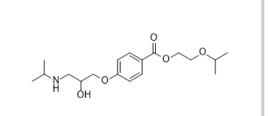
Alt. Name : Bisoprolol USP Related Compound F

CAT No. : KMB009002

CAS No. : 864544-37-6

Molecular Formula : C18H29NO5

Molecular Weight : 339.43



Analytical Information

Batch No. : BIS-EPK-045-176 **Solubility** : ACN

HPLC Purity : 99.78 % **IR** : Confirm

Weight Loss By TGA : 0.04 % 1H NMR : Confirm

% Potency : 99.74 %

Additional Information

Long Term Storage : Store at 2-8 deg. C for long term storage

Shipping Condition: Product is stable to be shipped at room temperature

Potency = [100 - 0.04(Weight Loss By TGA)] x [99.78(HPLC Purity)]/100 = 99.74 %

Remarks: COA Re-generated on 14.05.2024

Recommendation : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		14/05/2024
Reviewed & Approved By	Quality Control	Jatin Patel		14/05/2024

Attachments : COA, HPLC, MASS, 1HNMR, IR and TGA