# **CERTIFICATE OF ANALYSIS**

(Certificate No. KMR002070-01)

**Release Date:** 13/12/2024 **Re-test Date:** 12/12/2027

## Rivaroxaban Diimidazole adduct impurity

### Identification

#### **Chemical Name:**

((4-(3-oxomorpholino)phenyl) azanediyl) bis (3-(1,3-dioxoisoindolin-2-yl) propane-2,1-diyl) bis (1H-imidazole-1-carboxylate)

**Alt. Name** : Rivaroxaban Diimidazole adduct

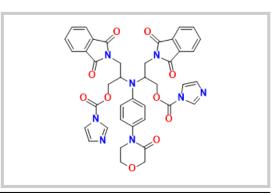
impurity

**CAT No.** : KMR002070

CAS No. : NA

Molecular Formula : C40H34N8O10

**Molecular Weight** : 786.75



## **Analytical Information**

**Description** : Light Yellow Solid Additional information

HPLC Purity : 95.42 % Mass : Confirm

Weight Loss By TGA : 1.37 % IR : Confirm

% Potency : 94.11 % 1H NMR : Confirm

### **Additional Information**

**Long Term Storage** : Store at 2-8 deg. C for long term storage

**Shipping Condition**: Product is stable to be Shipped at Room Temperature

**% Potency =** [100 - 1.37(Weight Loss By TGA)] x [95.42(HPLC Purity)]/100 = 94.11 %

\*Solubility: Insoluble in Water and Freely Soluble in 1mg/0.2 ml methanol

**Recommendation** : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		13/12/2024
Reviewed & Approved By	Quality Control	Jatin Patel		13/12/2024

Attachments : COA, HPLC, MASS, 1HNMR, IR and TGA