

CERTIFICATE OF ANALYSIS

(Certificate No. KMR002070-02)

Release Date: 06/12/2025

Re-test Date: 05/12/2028

Rivaroxaban Diimidazole adduct impurity

Identification

Chemical Name :

((4-(3-oxomorpholino)phenyl)azanediyl)bis(3-(1,3-dioxoisindolin-2-yl)propane-2,1-diyl)bis(1H-imidazole-1-carboxylate)

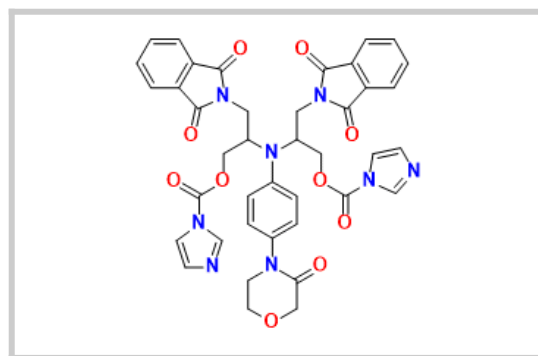
Alt. Name : Rivaroxaban Diimidazole adduct impurity

CAT No. : KMR002070

CAS No. : NA

Molecular Formula : C₄₀H₃₄N₈O₁₀

Molecular Weight : 786.75



Analytical Information

Batch No. : R002070-102-360

Description : Light Yellow Solid

HPLC Purity : 97.43 %

Weight Loss By TGA : 2.59 %

% Potency : 94.91 %

Solubility : Acetonitrile

Mass : Confirm

IR : Confirm

¹H NMR : Confirm

Additional Information

Long Term Storage : Store at 2-8 deg. C for long term storage

Shipping Condition : Product is stable to be Shipped at Room Temperature

% Potency = [100 - 2.59(Weight Loss By TGA)] x [97.43(HPLC Purity)]/100 = 94.91 %

Recommendation : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		06/12/2025
Reviewed & Approved By	Quality Control	Jatin Patel		06/12/2025

Attachments : COA, HPLC, MASS, ¹HNMR, IR and TGA