## **CERTIFICATE OF ANALYSIS**

(Certificate No. KMO002019-01)

**Release Date:** 21/04/2025 **Re-test Date:** 20/04/2028

# Oseltamivir EP Impurity E

### **Identification**

#### **Chemical Name:**

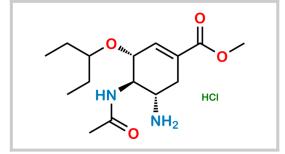
Methyl (3R,4R,5S)-4-acetamido-5-amino-3-(1-ethylpropoxy)cyclohex-1-ene-1-carboxylate hydrochloride

**CAT No.** : KMO002019

**CAS No.** : 208720-78-9

Molecular Formula : C15H26N2O4 : HCl

 $\textbf{Molecular Weight} \hspace{0.5cm} : 298.4:36.5$ 



## **Analytical Information**

**Solubility** Batch No. : O002019-091-352 : Methanol : Off White Solid : Confirm **Description** Mass **HPLC Purity** : 98.97 % IR : Confirm Weight Loss By TGA 1H NMR : Confirm : 1.33 %

**% Potency** : 97.65 %

#### **Additional Information**

**Long Term Storage** : Store at 2-8 deg. C for long term storage

**Shipping Condition**: Product is stable to be Shipped at Room Temperature

**% Potency =** [100 - 1.33(Weight Loss By TGA)] x [98.97(HPLC Purity)]/100 = 97.65 %

**Recommendation** : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Parag Patel		21/04/2025
Reviewed & Approved By	Quality Control	Jatin Patel		21/04/2025

Attachments : COA, HPLC, MASS, 1HNMR, IR and TGA