# **CERTIFICATE OF ANALYSIS**

(Certificate No. KMA008012-01)

**Release Date:** 07/03/2025 **Re-test Date:** 06/03/2028

# **Aminocaproic Acid Trimer Impurity**

### **Identification**

#### **Chemical Name:**

6-(6-(6-Aminohexanamido)hexanamido)hexanoic acid

**Alt. Name** : Caprolactam trimer ; Tris-α-

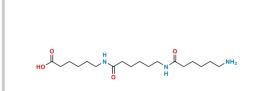
aminocaproic acid

**CAT No.** : KMA008012

**CAS No.** : 5776-78-3

Molecular Formula : C18H35N3O4

**Molecular Weight** : 357.5



## **Analytical Information**

Batch No. : AMI-TRIMER-030-352 **Solubility** : Water **Description** : Off White Solid Mass : Confirm : 95.88 % **HPLC Purity** IR : Confirm Weight Loss By TGA : 0.92 % 1H NMR : Confirm

**% Potency** : 95 %

### **Additional Information**

**Long Term Storage** : Store at 2-8 deg. C for long term storage

**Shipping Condition**: Product is stable to be Shipped at Room Temperature

**% Potency** = [100 - 0.92(Weight Loss By TGA)] x [95.88(HPLC Purity)]/100 = 95 %

-Re-tested on 07.03.2025

**Recommendation** : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		08/03/2025
Reviewed & Approved By	Quality Control	Jatin Patel		08/03/2025

Attachments : COA, HPLC, MASS, 1HNMR, IR and TGA