## **CERTIFICATE OF ANALYSIS**

(Certificate No. KMQ001002-01)

**Release Date:** 08/02/2024 **Re-test Date:** 07/02/2027

# **Quetiapine Desethoxy Impurity**

#### **Identification**

**Chemical Name:** 

2-(4-(dibenzo[b,f][1,4]thiazepin-11-yl)piperazin-1-yl)ethanol

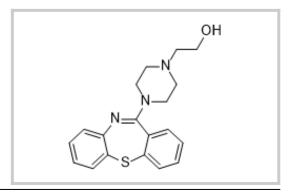
**Alt. Name** : Quetiapine EP Impuirty I

**CAT No.** : KMQ001002

**CAS No.** : 329216-67-3

**Molecular Formula** : C19H21N3OS

**Molecular Weight** : 339.45



### **Analytical Information**

**Batch No.** : QUE-DESE-073-069 **Solubility** : ACN

Description: Light Yellow SolidMass: ConfirmHPLC Purity: 99.73 %IR: Confirm

Weight Loss By TGA : 0.48 % 1H NMR : Confirm

**% Potency** : 99.25 %

#### **Additional Information**

**Long Term Storage** : Store at 2-8 deg. C for long term storage

**Shipping Condition**: Product is stable to be shipped at room temperature

**% Potency** = [100 - 0.48(Weight Loss By TGA)] x [99.73(HPLC Purity)]/100 = 99.25 %

**Recommendation** : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		
Reviewed & Approved By	Quality Control	Jatin Patel		

Attachments : COA, HPLC, MASS, 1HNMR, IR and TGA